

# Questionnaire: Bioreactor/Fermenter for Microbial and Mammalian (suspension) Cell Culture

Please answer the following questions as completely as possible.

## I. Customer Information

CONTACT PERSON	COMPANY NAME
<input type="text"/>	<input type="text"/>
DESIGNATION	CONTACT NUMBER
<input type="text"/>	<input type="text"/>
DEPARTMENT	EMAIL ADDRESS
<input type="text"/>	<input type="text"/>

## II. Intended Application of Bioreactor/Fermenter

<b>1. Application</b>	<input type="checkbox"/> Microbial Culture <input type="checkbox"/> <input type="text"/> <input type="checkbox"/> Suspension Cell Culture
<b>2. Type of microorganism/cells</b> <small>* Please indicate organism or cell line to be cultured</small>	<input type="checkbox"/> Yeast <input type="checkbox"/> Bacteria <input type="text"/> <input type="checkbox"/> Fungi <input type="text"/> <input type="checkbox"/> Cell Line <input type="text"/> <input type="checkbox"/> Others <input type="text"/>
<b>3. Product</b>	<input type="checkbox"/> Secreted Protein <input type="checkbox"/> Non-Secreted /Inclusion body (IB) Protein <input type="checkbox"/> Biomass <input type="checkbox"/> Secreted Virus <input type="checkbox"/> Non-Secreted Virus <input type="checkbox"/> <input type="text"/>

<p><b>4a. Current Culture System</b></p>	<p><input type="checkbox"/> Spinner Flask: <input type="text"/> ml x <input type="text"/> Pcs</p> <p><input type="checkbox"/> Stirred-tank Bioreactor: <input type="text"/> ml or L</p> <p><input type="checkbox"/> <input type="text"/></p>
<p><b>4b. Current Culture Scale in liters (L):</b></p>	<p><input type="text"/></p>

**III. Bioprocess Parameters**

<p><b>1. Current Process Mode</b></p>	<p><input type="checkbox"/> Batch <span style="margin-left: 200px;"><input type="checkbox"/> Continuous</span></p> <p><input type="checkbox"/> Fed-Batch <span style="margin-left: 150px;"><input type="checkbox"/> Repeated Batch</span></p> <p><input type="checkbox"/> <input type="text"/></p>
<p><b>2. Reactor Size</b></p>	<p><input type="checkbox"/> Minimum working volume: <input type="text"/> L</p> <p><input type="checkbox"/> Maximum working volume: <input type="text"/> L</p> <p><input type="checkbox"/> Working volume: <input type="text"/> L</p>
<p><b>3. Agitation Speed</b></p>	<p>Range: <input type="text"/> rpm</p>
<p><b>4. Measurements Required</b></p>	<p><input type="checkbox"/> Temperature <input type="text"/> °C to <input type="text"/> °C</p> <p><input type="checkbox"/> pH <input type="text"/> to <input type="text"/></p> <p><input type="checkbox"/> DO <input type="text"/> % to <input type="text"/> %</p> <p><input type="checkbox"/> Redox <input type="text"/> mV to <input type="text"/> mV</p> <p><input type="checkbox"/> Turbidity <span style="margin-left: 150px;"><input type="checkbox"/> pCO<sub>2</sub></span></p> <p><input type="checkbox"/> Foaming <span style="margin-left: 150px;"><input type="checkbox"/> O<sub>2</sub>/CO<sub>2</sub> in Exhaust Gas</span></p> <p><input type="checkbox"/> Level <span style="margin-left: 150px;"><input type="checkbox"/> Others <input type="text"/></span></p>

## IV. Bioprocess Controls

### 1. Sterilization

Temperature:  °C to  °C

Period:

### 2. Temperature Control

- Double wall vessel  Heating Pad  
 Heating Jacket  Heating/Cooling Pad  
 Others

### 3. pH Control

- Addition of Base  Addition of CO<sub>2</sub>  
 Addition of Acid  Others

### 4. Dissolved Oxygen Control

- Impeller Speed  Gas Flow Rate  
 Addition of O<sub>2</sub>  Others

### 5. Mixing Impeller

- Rushton Impeller  Pitched blade impeller  
 Marine blade impeller  Others

### 6. Foaming

- High  Not yet determined  
 Low

### 7. Applied Gases for Aeration

- Air  Others   
 Air + O<sub>2</sub>  
 Air + O<sub>2</sub> + N<sub>2</sub>  
 Air + O<sub>2</sub> + N<sub>2</sub> + CO<sub>2</sub>
- Gas Mixing System:**  
 Yes  No

### 8. Airflow

Range:  vvm to  vvm

Control:

- Regulator/ Rotameter (manual)    
 Mass Flow Controller (Automatic)

<p><b>9. Aeration Delivery</b></p>	<p> <input type="checkbox"/> Sparger, Type:         <input type="checkbox"/> Overlay  <input type="radio"/> Ring Sparger         <input type="checkbox"/> Overlay and Sparger  <input type="radio"/> Microsparger  <input type="checkbox"/> <input type="text"/> </p>
<p><b>10. Pressure Control Requirements</b></p>	<p> <input type="checkbox"/> Manual Control  <input type="checkbox"/> Automatic Control         </p>
<p><b>11. Other Special Requirements</b></p>	<p><input type="text"/></p>

**V. Bioreactor/Fermenter Hardware Requirement**

<p><b>1. Vessel Material</b></p>	<p> <input type="checkbox"/> Borosilicate Glass         <input type="checkbox"/> Others <input type="text"/>  <input type="checkbox"/> SS 316L         </p>
<p><b>2. Seeding/Inoculation</b></p>	<p> <input type="checkbox"/> Needleless Seeding Port         <input type="checkbox"/> Others <input type="text"/>  <input type="checkbox"/> Needle Injection Inoculation Port         </p>
<p><b>3. Fluid Addition Number of Ports</b></p>	<p> <input type="checkbox"/> 1         <input type="checkbox"/> 2         <input type="checkbox"/> 3         <input type="checkbox"/> 4         <input type="checkbox"/> 5         <input type="checkbox"/> 6         </p>
<p><b>4. Number of sampling port</b></p>	<p>Number of ports-</p> <p> <input type="checkbox"/> 1         <input type="checkbox"/> 2         <input type="checkbox"/> 3         </p>
<p><b>5. Air Filter Housing</b></p>	<p>           Filter Size:           <input type="checkbox"/> 0.2µm           <input type="checkbox"/> Others <input type="text"/> </p> <p>           Integrity Test Port:           <input type="checkbox"/> Yes           <input type="checkbox"/> No         </p>

**6. Exhaust Filter Housing**

Filter Size:

- 0.2µm
- Others

Integrity Test Port:

- Yes
- No

**VI. Software Requirement**

**1. Software compatibility**

- Non-GMP
- GMP (21 CFR Part 11)
- Others

**2. Other requirements**

- Data-log
- Real-time trend
- Remote control
- Others

**Important:** Save the completed PDF form (use menu File - Save).